

# A.R.M.S. INC. #71 MANUAL

## Install Instructions



1. **Unscrew cross bolt from sight with flat head screw driver or coin**
2. **Slide sight(s) onto the 1913 dovetail rail with the release button facing to the rear of the rifle**



**Place the 71L-R (rear sight) to the rear of the rail while lining up the hole with the rear most cross notch**



**Place the 71L-F (front sight) to the front of the rail while lining up the hole with the front most cross notch**



3. **Insert cross bolt into hole in sight and through the cross notch, be sure NOT to push the nut out of the back side of the sight**

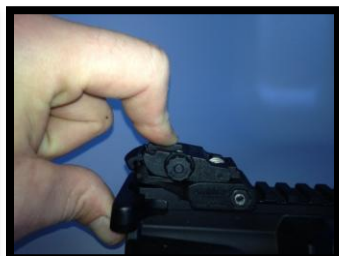
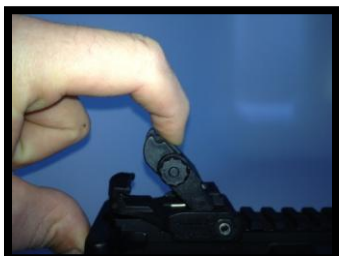


4. **Tighten cross bolt with flat head screwdriver or coin until secure on the rail.**

**NOTE: There is no need to over tighten the screw because of the thread locker patch that is already on the screw**



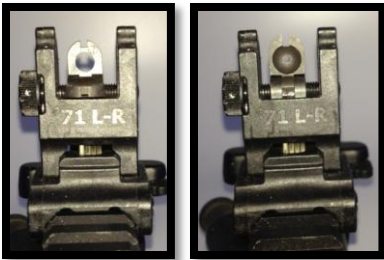
5. **Push down an pull back on release button to deploy sight**



6. **Push down on deployed sight till the release button latches the sight down into the stored position**

# **#71L-R Rear Sight Adjustment Instructions**

## **Rear Sight Apertures**



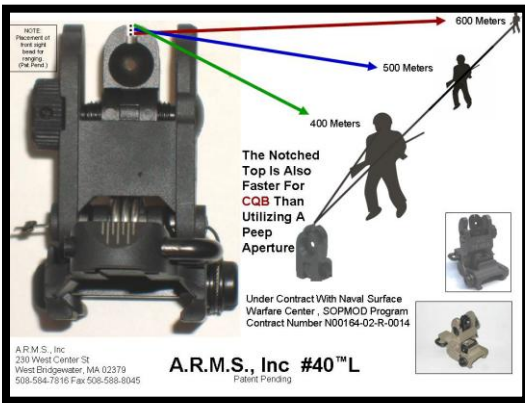
**The #71L-R is equipped with a large and small aperture.**

**LARGE**

**SMALL**



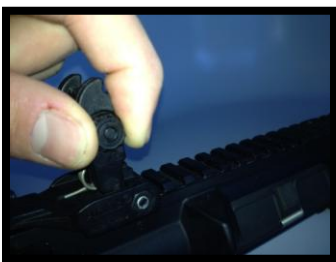
**To switch from the small aperture to the large aperture, fold the small aperture forward by pushing it forward and down. This will reveal the large aperture for use. NOTE: If you would like to use the large aperture first as your back up sight, the small aperture can be left folded down for immediate deployment of the large aperture. As shown in right picture.**



**The large CQB Aperture is for 0-100 meter targets, the notch is for 100-300 meters.**

**The small aperture is for 100-300 meter targets and the notch is for 400-600 meters.**

## **Windage Adjustment**



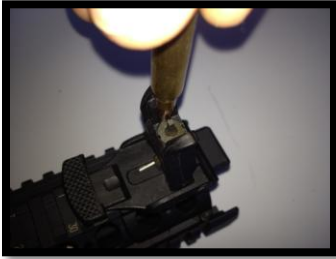
**The #71L-R is adjustable for windage using the knob on the right hand side of the sight. Rotate knob clockwise to move apertures to the right. Each click represents .75 MOA(min. of angle)=3/4" at 100 meters**

***Note: Sights are not sighted in from the factory. Sights must be sighted for the individual rifle they are going on.***

## **#71L-F Front Sight Adjustment Instructions**



**The #71L-F is adjustable for elevation with a standard square post front sight**



**Using a front sight tool (not supplied) or a bullet tip depress detent.**

**\*Rotate clockwise to bring the front sight post lower.  
Lowering the front sight post will bring the point of impact up on the target.**

**\*Turn counter clockwise to bring the post up, this will bring the point of impact lower on the target.**

***Note: Sights are not sighted in from the factory. Sights must be sighted for the individual rifle they are going on.***